

# **General Display Rules**

## **Inline Exhibit**

#### **Definition**

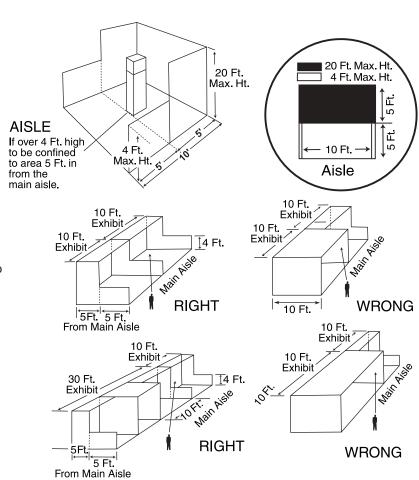
An exhibit with neighboring exhibits on each side and faces only one main aisle.

## **Exhibit Height**

All display material over 4' high, placed within 10' of a neighboring exhibit, must be set back 5' from the main aisle.

#### Intent

Each exhibitor is entitled to a reasonable sight line from the aisle regardless of the size of the exhibit. Exhibitors with larger space (30 lineal feet or more) should be able to effectively use as much of the total floor space as possible so long as they do not interfere with the rights of others. The limitation on display fixtures over 4'within 10 lineal feet of a neighboring exhibit is intended to accomplish this.



# Walk Through Exhibit

#### **Definition**

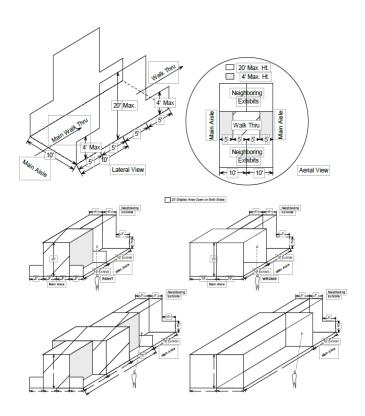
An exhibit with neighboring exhibits on each side and faces two main aisles. (Basically two standard exhibits, back-toback facing on two different aisles.)

### **Depth**

All display fixtures over 4' in height and placed within 10 lineal feet of an adjoining exhibit must be confined to that area of the exhibitor's space which is 5' from each main aisle. Back wall units may be displayed anywhere in the 20' height area.

#### Intent

Each exhibitor is entitled to a reasonable sightline from the aisle regardless of the size of the exhibit. Exhibitors with larger space (30 lineal feet or more) should also be able to effectively use as much of the total floor space as possible as long as they do not interfere with the rights of others. The limitation on display fixtures over 4' and within 10 lineal feet of a neighboring exhibit is intended to accomplish both of these aims.



## **Corner Exhibit**

#### **Definition**

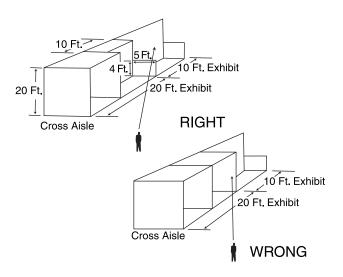
A standard exhibit with at least 20' of main aisle frontage with an adjoining neighboring exhibit on one side and a cross aisle on the other.

## **Exhibit Height**

All display materials over 4' high, within 10' of the neighboring common side, must be placed 5' in from the main aisle.

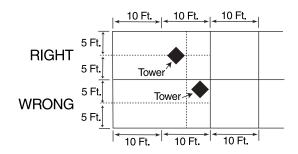
#### Intent

Exhibitors adjoining corner exhibits are entitled to the same reasonable sightline from the aisle as if they were not next to a corner exhibit.



## **Towers**

If your exhibit includes towers with verbiage facing a neighbor or other display material (signs, balloons), over 8' tall, they must be placed at least 5' from the border between your booth and your neighbor.



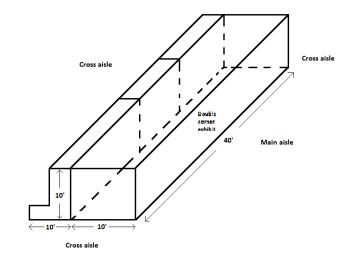
## **Double Corner**

#### **Definition**

Double corner exhibits have three open sides, two sides on the cross aisles and one large open side on the main aisle.

## **Exhibit Height**

All displays and equipment up to 20' in height are allowed anywhere within the double corner exhibit area because there is no adjacent neighboring exhibit.



## Peninsula Exhibit

#### **Definition**

An exhibit with three open sides, two sides on the main aisle and one side on a cross aisle.

## **Exhibit Height**

This type of exhibit must limit the length of back wall and placement of all displays over 4' high to 5' from the main traffic aisle (centered in the exhibit) and 10' from the neighboring exhibit. These items must be set back 5' from the main aisle and 10' from the border of the neighboring exhibit.

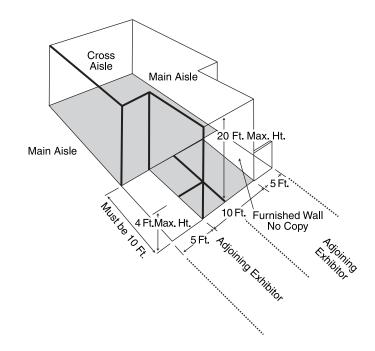
#### Intent

Exhibitors adjoining peninsula exhibits are entitled to the same reasonable sight line from the aisle as they would expect if they were adjacent to an exhibitor with a standard exhibit.

### **Curtains & Drapes**

Exhibitors will not be allowed to place 20' high blocking curtains or side blocking unattractive displays along main traffic aisles.





## **Island Exhibit**

#### **Definition**

An exhibit with no adjoining neighbors and with two sides on the main aisle and two sides on the cross aisle. (Basically this is two Double Corner Units.)

### **Island Exhibit Height**

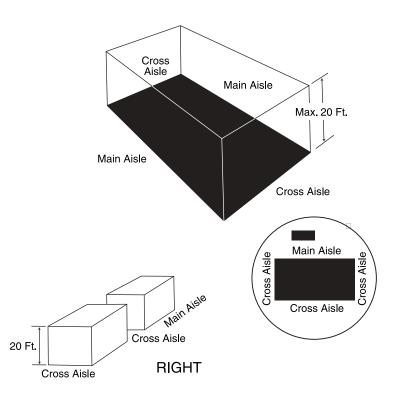
Identification signs, canopies and displays will be permitted to a maximum height of 20' throughout the exhibit area.

## **Curtains & Displays**

Exhibitors will not be allowed to place 20' high blocking curtains or side blocking unattractive displays along main traffic aisles.

#### Intent

Since an island booth is automatically separated by the width of an aisle from all neighboring exhibits, full use of the floor space is permitted.



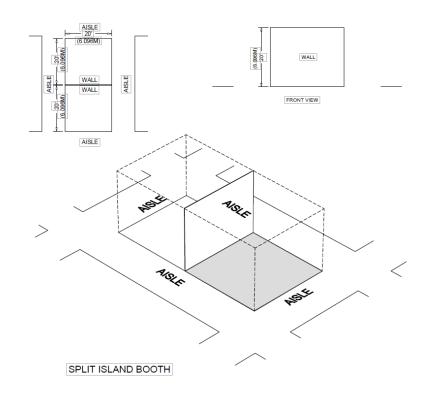
# **Split Island Exhibit**

#### **Definition**

A Split Island Exhibit is a Peninsula Booth which shares a common back wall with another Peninsula Booth.

## **Exhibit Height**

The entire cubic content of this booth may be used, up to the maximum allowable height, without any back wall Line-of-Sight restrictions. The maximum height range allowance is 20 feet (20'). The entire cubic content of the space may be used up to the maximum allowable height. Double-sided signs, logos & graphics shall be set back ten feet (10') from adjacent booths.



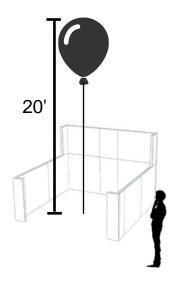
## **Balloons**

#### **Definition**

Floor or exhibit mounted helium filled Balloons are permitted in all booth configurations. Helium filled Party balloons are not permitted on the show floor.

## **Exhibit Height**

The maximum height is 20' from the top of the balloon. Balloons must adhere to the 20' maximum floor structure height of the booth and are not to be hung at the maximum height of hanging signs. Balloons cannot be larger than 50% of the total booth depth. For example, a 20' x 10' inline booth can have a balloon up to 5' in diameter. Balloons should be set back 5' from adjacent booths if they are rotating or have text/graphics facing the adjacent booths and must remain directly over contracted space only. Approval for the use of Balloons, at any height, must be received from Show Management prior to installation. Variances may be issued at Show Management's discretion





## October 15-17, 2024 | Orange County Convention Center – Orlando, FL

#### **REVISED for 2024**

## **Hanging Sign Policies & Procedures**

Exhibitors desiring a hanging sign must adhere to the following conditions:

- Hanging signs are only permitted for exhibit booths that are 800 sq. ft. and larger that
  are island, split-island, or peninsula configurations. Companies occupying peninsula
  or split-island booths must position hanging signs at least five feet (5') from the back
  line of their neighboring exhibitor.
- Hanging signs may be considered for inline booths that are 800 sq. ft. and larger with Show Management written approval. Please send an email and rendering to Chris Moody at cmoody@sme.org before Tuesday, August 27.
- Hanging signs may be displayed at a maximum height of twenty five feet (25') measured from the floor to the top of the sign.
- Hanging signs must only be displayed within the confines of the exhibit booth boundaries and cannot be displayed over aisles, public space, and/or neighboring exhibit space.
- All hanging sign materials and hanging framework (if applicable) must be shipped to the advance warehouse to be received between Tuesday, September 3 and Tuesday, September 24.

## rABTECH 2024 c/o Freeman 10088 General Drive Orlando, Florida 32824

- Once Hanging Signs have been delivered to the booth, Freeman or an Exhibitor Appointed Contractor (EAC) must be ordered to construct the Hanging Sign prior to hanging. The discount deadline for ordering Freeman I&D is Wednesday, September 4. All costs are the responsibility of the exhibitor.
- Hanging signs that require electricity must be in proper working order and be in accordance with the national electrical code. Order electrical services through the exclusive FABTECH Utility provider, Orange County Convention Center (OCCC) Utilities. The discount price deadline date is Tuesday, September 10. All costs are the responsibility of the exhibitor.
- All hanging signs must be hung by the exclusive FABTECH Overhead Rigging provider, OCCC Rigging. Hanging Sign Order Forms and information is available in the FABTECH Exhibitor Service Manual. All costs are the responsibility of the exhibitor.
- All hanging sign rigging plans must be submitted to OCCC Rigging, Exhibitor.Services@OCCC.net, by Tuesday, September 10, in a DWG format.
- Please remember to order Freeman labor or an EAC to dismantle the sign during the move-out. In the event your Hanging Sign cannot be dismantled until after your targeted move-out, Freeman will arrange for packing and shipping to the exhibiting company at the exhibitor's expense.
- Please direct any questions Chris Moody FABTECH Senior Show Operations Manager, 313.425.3025 or cmoody@sme.org.